

Gemini® SR

Solder / Torch, Iron, Furnace

A rosin flux core solder for all metals; stainless, copper, bronze, brass, Monel, cast iron, nickel, and all alloys (no white metals).

Features

- High Strength 16,000 psi
- Easy To Use
- Very Low Temperature
- No Cadmium Or Lead
- Corrosion Resistant
- No Zinc Or Antimony
- Stays Bright
- High Silver Content

Characteristics

Gemini SR has a great variety of all purpose characteristics. In maintenance many metal repairs can be made with a low temperature solder-like material. **Gemini SR** produces high strength joints that resist corrosion and stay bright.

No low cost metals such as lead, zinc, antimony or cadmium are used in this unusual product. The high silver content and flux make **Gemini SR** a universal metal mending tool for hundreds of maintenance application.

Technical

Temperature: 420°F (215°C)

Inches	1/16
(mm)	(1.6)

Application

- Clean joint thoroughly.
- For improved cleaning and wetting action apply **Gemini Neutral Solder Flux** (available separately).
- Apply heat indirectly by any heat source.
- Feed **Gemini Solder Flux** when it begins to melt.
- Make certain heat is sufficient to draw the alloy through the entire joint.